

AIR LIFT 1000

ADJUSTABLE AIR SPRING SUSPENSION

by



MN-354
(05603)
ECR 5593

KIT No. 80531, 80545 and 80590

Please read these instructions completely before proceeding with installation

Air Spring Kit Parts List

Item	Description	Quantity
A	Air Spring	2
B	Upper Protector	2
C	Lower Protector	2

A



B



C



Air Line Assembly Parts List

Item	Description	Quantity
AA	Air Line Assembly	1
BB	Tie Strap	4
CC	Valve Cap	2
DD	5/16" Flat Washer	2
EE	Rubber Washer	2
FF	Star Washer	2
GG	5/16" Hex Nut	4
HH	Inflation Valve	2
II	Straight Connector	2
JJ	Tee Fitting	1
KK	Air Line Clamp	6

AA



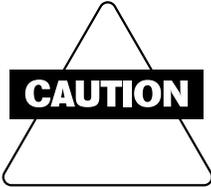
BB



Tools Needed

1/2", 13mm, 18mm and 19mm open-end
or box wrenches
Crescent Wrench
Ratchet with 3/8", 9/16" and 1/2" deep well sockets
5/16" drill bit (very sharp)
Heavy Duty Drill
Torque Wrench

Hose Cutter, Razor Blade, or Sharp Knife
Hoist or Floor Jacks
Safety Stands
Safety Glasses
Air Compressor, or Compressed Air Source
Spray Bottle with Dish Soap/Water Solution



Compressed air can cause injury and damage to the vehicle and components if it is not handled properly. For your safety, do not try to inflate the air springs until they have been properly secured to the vehicle.

I. Removing Coil from Upper Spring Seat



Jack up front end of vehicle and place safety stands under axle. Remove front wheels (optional) and remove lower shock absorber attaching bolts.

NOTE: If equipped with quad shocks, remove nut and washer on top of forward pair.



Even with shock absorber disconnected the spring may still be slightly pre-loaded. Use caution when handling any coil spring.

Depending on your vehicle, the upper spring retainer will have one or two bolts holding the upper spring retainer in place. Remove the bolts and strap, and lower axle or raise body until spring is loose from upper spring seat.

Note: It may be necessary to remove sway bar links to drop axle far enough to remove spring from upper spring retainer.

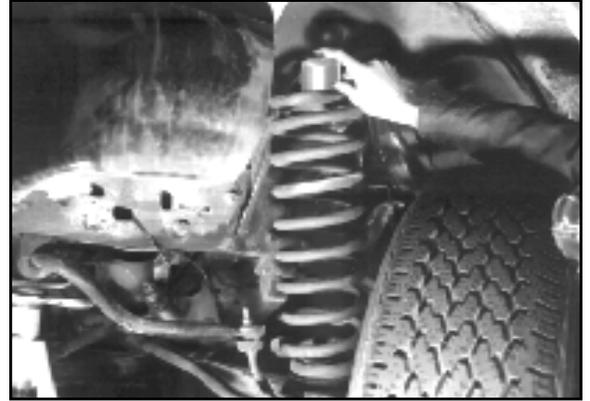
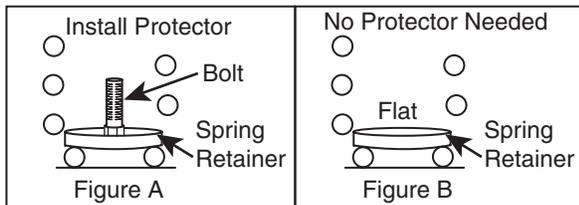


CAUTION: Do not strain flexible hydraulic brake line.

II. Install Lower Protector

NOTE: If a bolt protrudes upward through spring retainer (Fig A), then tilt the coil spring outward. Install the lower protector (C) by dropping it through the open end of the coil spring cupped side down (See photo)

NOTE: If no bolt is protruding upward (Fig. B), then do not use the lower protector. Discard it.



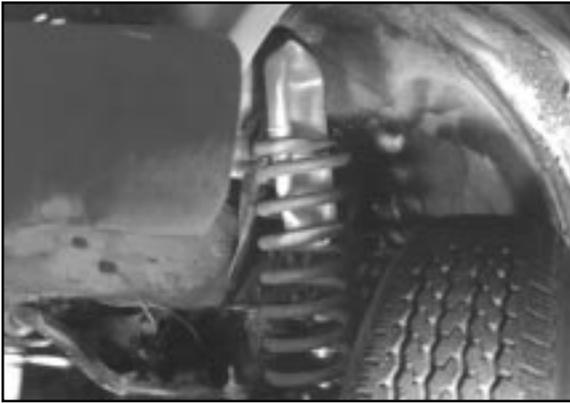
Put the protector over the lower spring bolt. You may need to twist or screw the protector onto the bolt.



III. Install Air Spring

Remove the black cap from air spring (B) and exhaust the air from the cylinder by rolling it up toward valve stem. Replace cap on stem to hold flat shape.





Fold air spring (B) lengthwise to resemble the shape of a hot dog bun and insert into coil spring with the valve stem toward the top of the coil spring. Ties may be wrapped around the air spring to hold shape while inserting it into coil.



Push air spring inside coil by hand.



When air spring is completely within coil, remove cap and allow air spring to assume the original shape. It may be necessary to push on air spring to aid expansion.

IV. Install Upper Protector



Install the upper protector (A) with the offset, smaller hole over the valve stem and centered on the air spring nubbin.

V. Re-Install Coil Spring

Raise axle or lower body to position coil spring into upper spring seat. Air spring will appear to be short until the vehicle is lowered with the weight of the vehicle on the coil spring.



Re-install the upper coil retaining strap and bolt. Rotate air cylinder to center valve stem in the hole in the upper spring seat. Insure that upper protector is centered on the air spring .

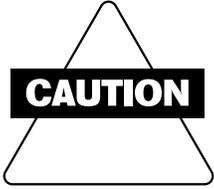


Raise the axle or lower the frame to reattach the lower shock mounts. Re-install lower shock absorber attaching bolts, and tighten. The air spring will appear to be shorter than the coil spring. Due to the independent front suspension, it will be necessary to drive the vehicle to return the coil spring to its original position. After the vehicle has been driven the air spring should fill the coil spring.



VII. Determine Air Line Routing

A tee air line installation can be used unless weight of the vehicle varies from one side to the other and unequal pressures are needed to correct suspension alignment and level vehicle. Dual air lines are used in this case.



CAUTION: LEAVE SUFFICIENT AIR LINE SLACK TO PREVENT ANY STRAIN ON FITTINGS DURING AXLE MOTIONS.

TO PREVENT AIR LINE FROM MELTING, KEEP IT AT LEAST TWELVE INCHES FROM EXHAUST SYSTEM, ENGINE AND HEAT SOURCES. CAUTION: AVOID AREAS WHICH MAY CAUSE FAILURE OF THE AIR LINE. FOR EXAMPLE: BATTERY, EXHAUST, ENGINE, RADIATOR, AND MOVING PARTS SUCH AS STEERING, SUSPENSION, CABLES OR FAN BLADE.



Tee'd Air Line Connection - See page 9 for Dual Fill

Choose a convenient location for mounting the inflation valves (HH). Make sure there is enough clearance around the inflation valve for an air chuck.

Drill a 5/16" hole for inflation valve

Popular locations for the inflation valve are:



• License plate recess

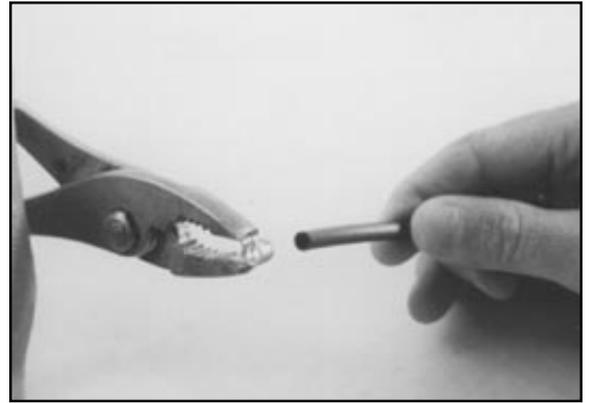


• Front bumper



Find desired tee location on the frame rail or radiator core support bracket.

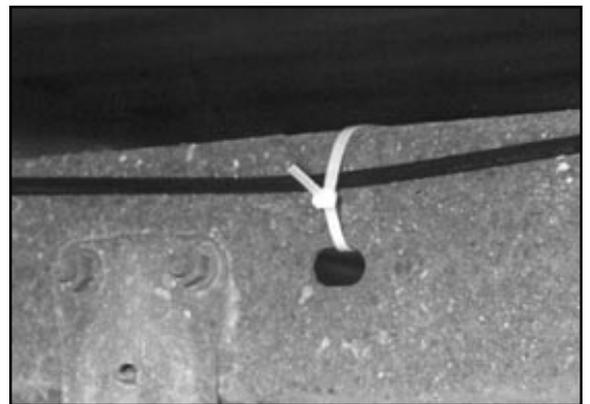
Determine and cut adequate length of air line to reach from tee to left and right side air cylinders. When cutting or trimming the air line, use a hose cutter (Air Lift P/N 10530), a razor blade or a sharp knife. Do not use wire cutters or scissors to cut the air line. These tools may flatten or crimp the air line. Slide air line clamp (KK) onto the air line.



Connect the air line to the two opposite legs on the tee (JJ). Push the air line completely over one barbed end of tee fitting. Some lubrication on the inside diameter of the air line will help insertion. Compress the ears on the air line clamp with pliers and slide it down to cover the barbed section. Repeat for other side.

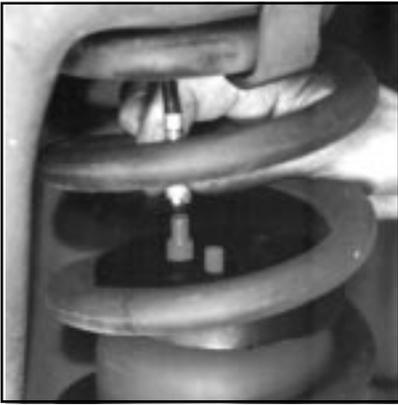


Route air line along frame or under fender panel to desired inflation valve location. Attach air line to chassis with the provided tie straps.

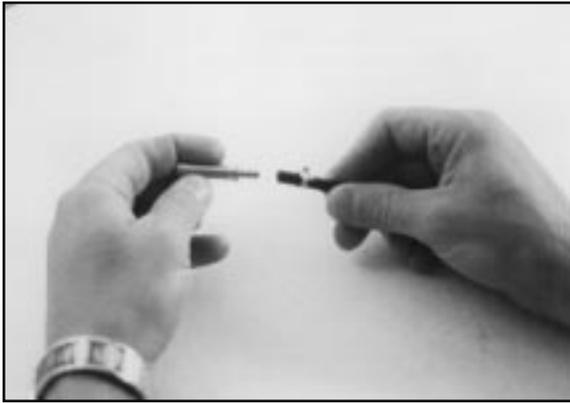


Slide air line clamp (KK) onto the air line. Push the air line completely over the barbed end of brass straight fitting (II). Compress the ears on the air line clamp with pliers and slide it down to completely cover the barbed section. Repeat for other side.





Connect the straight fitting to the right & left air springs and tighten securely. Hand tight is sufficient. Do Not Use Pliers or Vise Grips.



Connect the remaining air line over the last fitting on tee and route along frame to desired inflation valve location. Attach air line to chassis with plastic straps (BB) or wire.



Cut off the excess air line and connect the air line to the inflation valve (HH) using the same procedure as in the other connections.



Mount inflation valve (HH) as illustrated (Rubber washer is for outside weather seal).

Dual Air Line Connection

Choose a convenient location for mounting the inflation valves. Make sure there is enough clearance around the inflation valve for an air chuck. Drill a 5/16" hole to install the inflation valve.

Popular locations for the inflation valve are:



- License plate recess

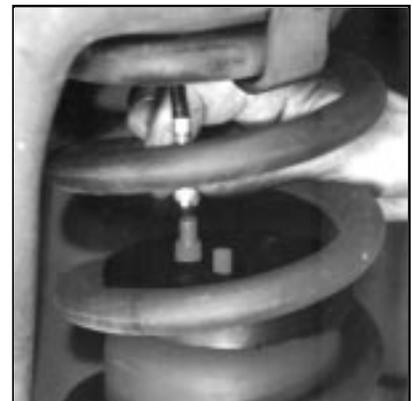


- Front bumper

Determine and cut adequate length of air line, not longer than 90". Slide air line clamp (KK) onto the air line (AA). Push the air line completely over the barbed end of the brass straight fitting (II). Compress the ears on the air line clamp with pliers and slide it down to cover the barbed section. Repeat for other side.

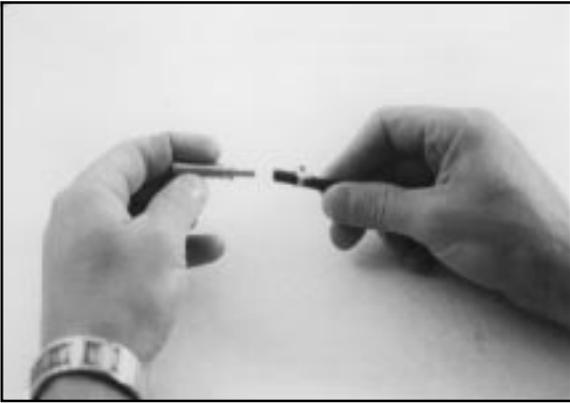


Connect the straight fitting to the right and left air springs and tighten securely. Hand tight is sufficient. Do Not Use Pliers or Vise Grips.

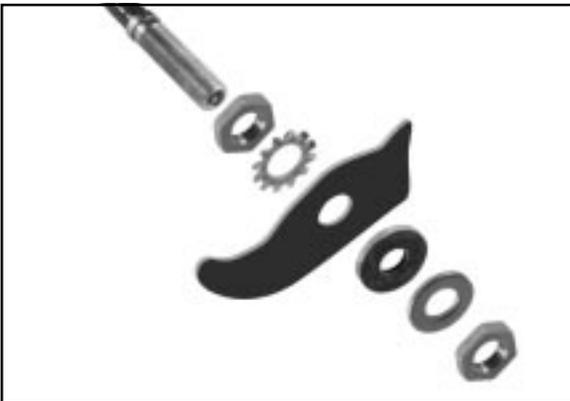




Route air line along frame or under fender panel to desired inflation valve location. Attach air line to chassis with the provided tie straps.



Cut off excess air line and connect the air line to the inflation valve (HH).



Mount the inflation valve (HH) as illustrated (Rubber washer is for outside weather seal).

Repeat process for other side.

IX. Inflation Decal

Install the minimum/maximum air pressure decal in a highly visible location. We suggest placing it on the driver's side window, just above the door handle.

X. Checking for Leaks

Inflate the air spring to 40 p.s.i. Spray all connections and the inflation valves with a solution of 1/3 dish soap and 2/3 water to check for leaks. You should be able to spot leaks easily by looking for bubbles in the soapy water. After the tests, deflate the springs to the minimum pressure required to restore the Normal Ride Height, but **do not go below 10 p.s.i.** If the air spring appears to be shorter than the coil spring drive the vehicle to return the coil spring to its original position. After the vehicle has been moved the air spring should fill the coil spring.



Check the air pressure again after 24 hours. A 2 to 4 p.s.i. loss after initial installation is normal. Retest for leaks if the loss is more than 5 lbs.

XI. Fixing Leaks

1. Valve Core

Tighten the valve core with a valve core tool.

2. Air Line Connection

Remove the air line from the fitting. Trim off 1" of air line. Lubricate the barbed end of the fitting and push air line back over all barbs.

If the preceding steps have not resolved the problem, call Air Lift Technical Service at 1-800-248-0892 for assistance.



Troubleshooting Guide

1. Problems maintaining air pressure

(without an on-board compressor)



Leak test all air line connections. Repair or replace as needed. See page 11 to repair.



Inspect air line for holes and cracks. Replace as needed.



Inspect air lines to be sure it is not pinched. Tie straps may be too tight. Replace strap.



A kink or fold in the air line. Re-route as needed.



Leak test the inflation valve for leaks at the air line connection or dirt or debris in the valve core. See page 11 for repair.

You have now tested for all of the most probable leak conditions that can be easily fixed. At this point the problem is most likely a failed air spring - either a factory defect or an operating problem. We suggest that you return the vehicle to your installer. If self-installed or you are the professional installer, please call Air Lift at 1-800-248-0892 for assistance or a replacement air spring.

Post Installation Checklist (TO BE COMPLETED BY OWNER)

_____ 1. Overnight Leakdown Test - Recheck air pressure after vehicle has been used for 24 hours. If pressure has dropped more than 5 p.s.i., you have a leak that must be fixed. Either fix the leak yourself (see page 11) or return to the installer for service.

_____ 2. Air Pressure Requirements - I understand that the air pressure requirements of my air spring system are as follows:

Minimum _____ Maximum _____

Exceeding the maximum recommended air pressure will result in the air spring “bulging out” between the coils spring which may cause the air spring to be pinched or rubbing a hole into the cylinder.

Maintenance and Operations

MINIMUM AIR PRESSURE	MAXIMUM AIR PRESSURE
10 psi	50 psi

By following these steps, vehicle owners should obtain the longest life and best results from their air springs.

1. Check the air pressure in the air springs weekly.
2. Always maintain at least 10 p.s.i. air pressure to prevent the air spring from being pinched. Never inflate beyond 50 p.s.i.
3. If you develop an leak in the system, use a soapy water solution to check all air line connections and the inflation valve core before deflating and removing the air spring. (See page 11.)
4. Always add air to springs in small quantities, checking the pressure frequently. Air springs require less air volume than a tire and inflate quickly.

Notes

You may find this space useful for recording information about your system (i.e. weekly pressure readings). Also record any information from your installer or Air Lift technical assistance personnel.



Thank you for purchasing Air Lift Products

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Local Phone: (517) 322-2144
Fax: (517) 322-0240

FOR TECHNICAL ASSISTANCE CALL 1-800-248-0892



Product Use Information

Frequently asked questions

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. Is it necessary to keep air in the air springs at all time and how much pressure will they need?

The minimum air pressure should be maintained at all times. The minimum air pressure keeps the air spring in shape, ensuring that it will move throughout its travel without rubbing or wearing on itself.

Q. Is it necessary to add a compressor system to the air springs?

No. Air pressure can be adjusted with any type of compressor as long as it can produce sufficient pressure to service the springs. Even a bicycle tire pump can be used, but it's a lot of work.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

Tuning the air pressure

Pressure determination comes down to three things — level vehicle, ride comfort, and stability.

1. Level vehicle

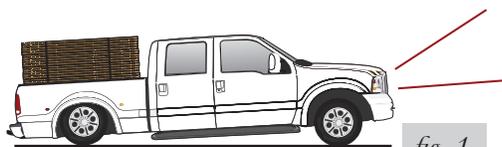
If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level (fig. 1). Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough and harsh ride it may be due to either too much pressure or not enough (fig. 2). Try different pressures to determine the best ride comfort.

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess (fig. 3). Tuning out these problems usually requires an increase in pressure.



Bad headlight aim



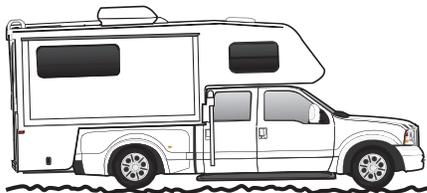
Sway and body roll



Rough ride

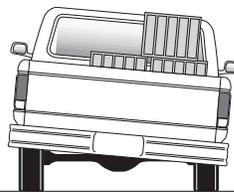
Guidelines for adding air:

1. Start with the vehicle level or slightly above.
2. When in doubt, always add air.
3. For motorhomes, start with 50-100 PSI in the rear because it can be safely assumed that it is heavily loaded.
4. If the front of the vehicle dives while braking, increase the pressure in the front air bags, if equipped.
5. If it is ever suspected that the air bags have bottomed out, increase the pressure (fig. 4).
6. Adjust the pressure up and down to find the best ride.
7. If the vehicle rocks and rolls, adjust the air pressure to reduce movement.
8. It may be necessary to maintain different pressures on each side of the vehicle. Loads such as water, fuel, and appliances will cause the vehicle to be heavier on one side (fig. 5). As much as a 50 PSI difference is not uncommon.

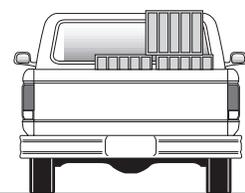


Bottoming out

fig. 4



Unlevel



Level

fig. 5

Warranty and Returns Policy

Air Lift Company warrants its products, for the time periods listed below, to the original retail purchaser against manufacturing defects when used on catalog-listed applications on cars, vans, light trucks and motorhomes under normal operating conditions for as long as Air Lift manufactures the product. The warranty does not apply to products that have been improperly applied, improperly installed, used in racing or off-road applications, used for commercial purposes, or which have not been maintained in accordance with installation instructions furnished with all products. The consumer will be responsible for removing (labor charges) the defective product from the vehicle and returning it, transportation costs prepaid, to the dealer from which it was purchased or to Air Lift Company for verification.

Air Lift will repair or replace, at its option, defective products or components. A minimum \$10.00 shipping and handling charge will apply to all warranty claims. Before returning any defective product, you must call Air Lift at (800) 248-0892 in the U.S. and Canada (elsewhere, (517) 322-2144) for a Returned Materials Authorization (RMA) number. Returns to Air Lift can be sent to: Air Lift Company • 2727 Snow Road • Lansing, MI • 48917.

Product failures resulting from abnormal use or misuse are excluded from this warranty. The loss of use of the product, loss of time, inconvenience, commercial loss or consequential damages is not covered. The consumer is responsible for installation/reinstallation (labor charges) of the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

This warranty gives you specific legal rights and you may also have other rights that vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, expressed or implied including any implied warranties of merchantability and fitness, which extend beyond this warranty period. There are no warranties that extend beyond the description on the face hereof. Seller disclaims the implied warranty of merchantability. (Dated proof of purchase required.)

Air Lift 1000	Lifetime Limited
RideControl	Lifetime Limited
SlamAir	Lifetime Limited
LoadLifter 5000*	Lifetime Limited
EasyStreet Systems	1 Year Limited

Load Controller (I)	2 Year Limited
Load Controller (II)	2 Year Limited
SmartAir	2 Year Limited
Wireless AIR	2 Year Limited
Other Accessories	2 Year Limited

**formerly SuperDuty*