

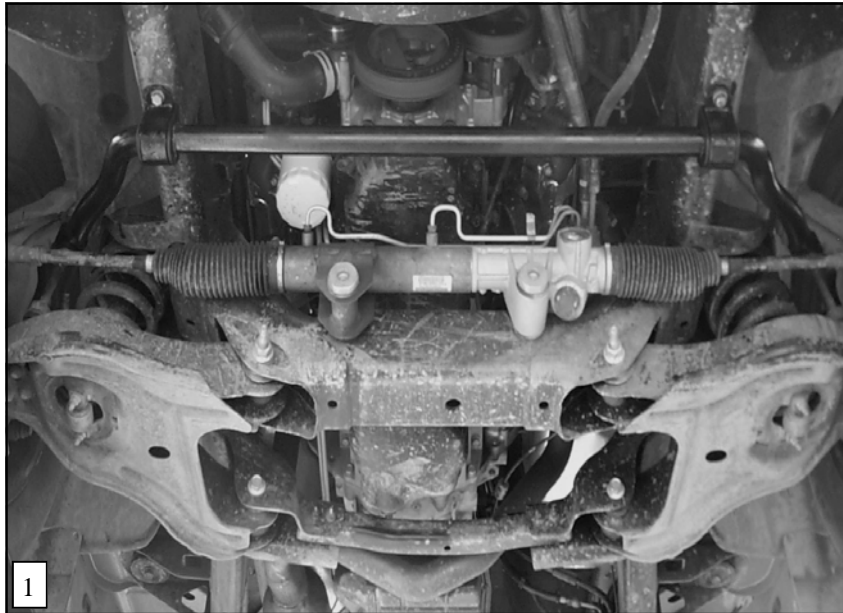
INSTALLATION INSTRUCTIONS

FRONT STABILIZER BAR

2003-07 D-2500 DODGE (2) WHL DR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES AND THE FACTORY END LINKS.

1. Remove the factory installed sway bar and all the mounting hardware. Do not discard the end link assemblies and the U-plate mounting bolts as they will be used for reinstallation of the new front sway bar.
2. Install the D-shaped poly bushings on the sway bar in the same location as the factory sway bar. Position the sway bar up on the vehicles frame using the U-plates and the flat washers that are provided. Fasten with the mounting bolts that were removed in step (1). **Leave loose at this time to allow for adjustment later.**
3. Install the end link bushings that are provided onto the factory end links. Fasten the arms of the sway bar to the factory end links. Using the mounting bolts and hardware that was removed in step (1) install the end link to the lower A-frame. SEE PHOTO 2 & 3.
4. With the sway bar properly aligned and the end links are straight up and down as possible torque all the mounting hardware to the factory specifications. SEE PHOTO (1).
5. Test drive your vehicle and recheck your installation re-torque if necessary. Recheck your installation on a regular monthly basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

PARTS LIST

FSB KIT #7668

“03-04” 2 WHL DR DODGE (D1500)

PART #	QTY	DESCRIPTION
20217668	1	(1-1/2”) SWAY BAR
20800776	2	U-PLATE
111000869	2	(1-1/2”) POLY BUSHING
111000389	4	END-LINK BUSHING
102400027	4	(17/32” X .16” X 1.25”) THICK FLAT WASHER
135007668	1	INSTRUCTION SHEET R-7668