



# 265

## RECEIVER HITCH

### 2006 & Up Hummer

#### INSTALLATION INSTRUCTIONS

1. **Check** all parts. **Read and understand** instructions completely before beginning installation.

- 1) Center Section
- 2) Hangers

- 6) 14mm x 40 **Hex Bolts**
- 6) 14mm **Lockwashers**
- 6) 14mm **Hex Nuts**

**CLEAN** the frame rails of debris before starting.

2. **Remove** the two existing 14mm bolts in the side of each frame rail, one on each side of the body mounts. Save the bolts and reuse them. (Note: If you need more room you can lower the exhaust)

3. **Raise** the hanger and secure to the frame rail using the 14mm bolts you had removed in the previous step. Leave the hanger loose. Install the other side in the same fashion.

4. **Slip** the center section in between the two hangers. Secure with the 14mm x 40mm hex bolts, 14mm lockwashers, and 14mm hex nuts. You want the nuts to be outside. (Note: to make the installation easier, slide the 14mm hex bolt into the center section mount plates in the lower hole closest to the front of the vehicle. Then slip the center section into place.)

5. **Snug** all bolts.

6. **Torque** all bolts starting with the hangers to 100ft/lbs.

<b>GROSS LOAD</b>		
HITCH TYPE	MAX TRL WT (LB)	MAX TONGUE WT (LB)
WEIGHT DISTRIBUTION	<b>5,500</b>	<b>550</b>
WEIGHT CARRYING	<b>5,000</b>	<b>500</b>

Periodically check this receiver hitch to ensure that all bolts are tight and all components sound.

The manufacturer warrants this product to be free of defects in material or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, the manufacturer may repair or replace the product, at its option, when product is returned, prepaid, with proof of purchase to the manufacturer. Alteration to, misuse of, or improper installation of product voids this warranty. Manufacturers liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

Quality S Manufacturing, Inc., Phoenix, AZ